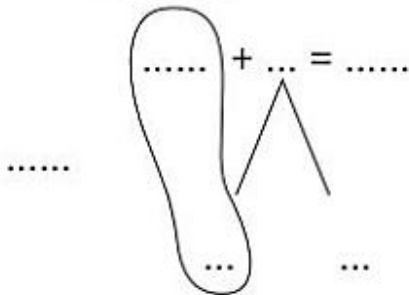


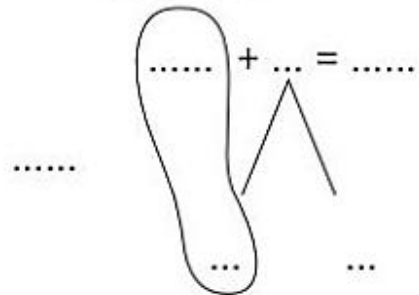
Hoofdrekenen: TE + TE (met brug), herhaling

Vul in.

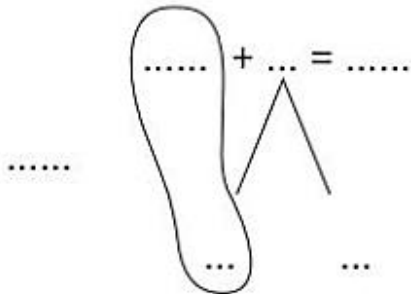
$26 + 56 = \text{.....} + \text{.....} + \dots =$



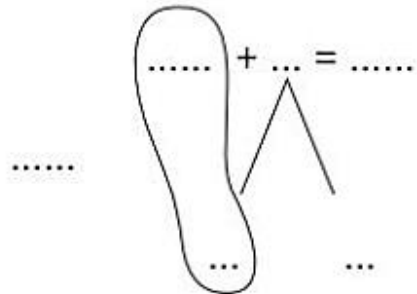
$18 + 41 = \text{.....} + \text{.....} + \dots =$



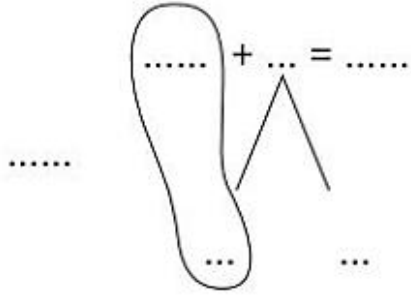
$72 + 12 = \text{.....} + \text{.....} + \dots =$



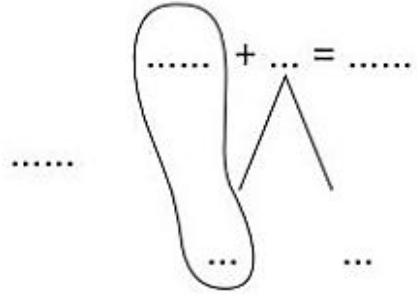
$66 + 23 = \text{.....} + \text{.....} + \dots =$



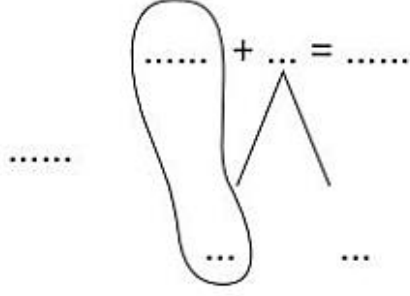
$15 + 81 = \text{.....} + \text{.....} + \dots =$



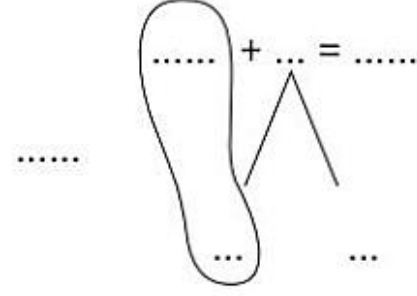
$22 + 55 = \text{.....} + \text{.....} + \dots =$



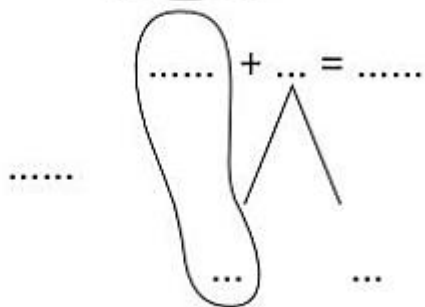
$34 + 27 = \text{.....} + \text{.....} + \dots =$



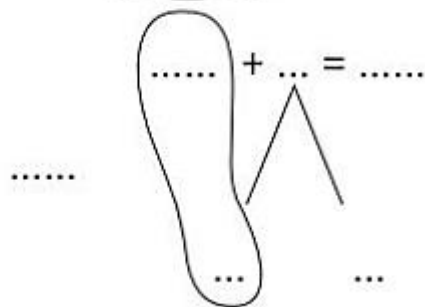
$41 + 39 = \text{.....} + \text{.....} + \dots =$



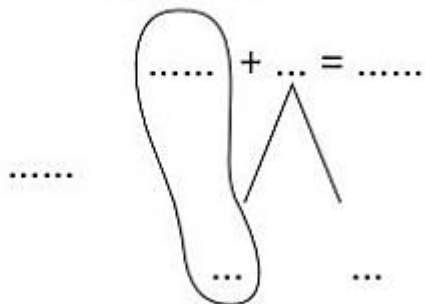
$$52 + 19 = \text{.....} + \text{.....} + \dots =$$



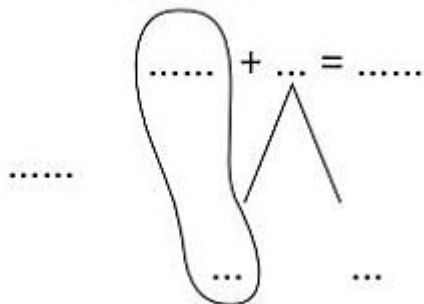
$$15 + 31 = \text{.....} + \text{.....} + \dots =$$



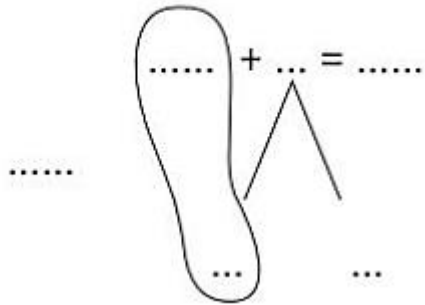
$$44 + 32 = \text{.....} + \text{.....} + \dots =$$



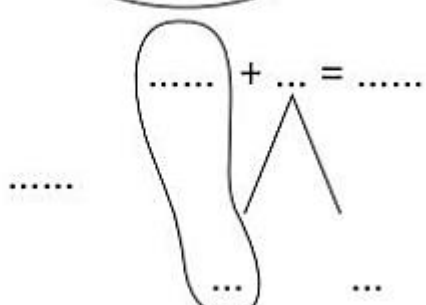
$$81 + 12 = \text{.....} + \text{.....} + \dots =$$



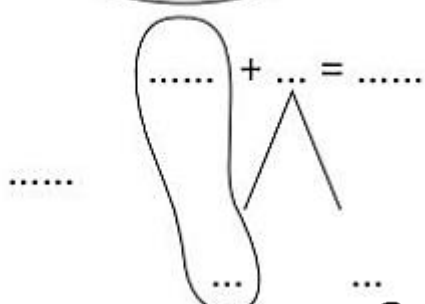
$$64 + 28 = \text{.....} + \text{.....} + \dots =$$



$$23 + 37 = \text{.....} + \text{.....} + \dots =$$



$$29 + 24 = \text{.....} + \text{.....} + \dots =$$



$$61 + 11 = \text{.....} + \text{.....} + \dots =$$

